Friday, 9/1/2006 12:16:56 PM Date: User Kim Johnston **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : BUSHING Job Number : 28402 : 10725 **Estimate Number** : NIA Part Number : D2652 P.O. Number S.O. No. : N/A : 9/1/2006 . D2652 REV A This Issue **Drawing Number** : N/A Prsht Rev. Project Number : N/A : MACHINED PARTS Type **Drawing Revision** First Issue : 28252 Material **Previous Run** Due Date : 9/22/2006 Qty: 200 Um: Each Written By Checked & Approved By Comment NG **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: 303 Round Bar 0.500" M303R0500 1.0 Comment: Qty.: 0.0578 f(s)/Unit Total: 11.5500 f(s) Material:303 ss .500" Round Bar (M303R0500) C206109115 Batch: 102085 HARDINGE Comment: HARDINGE CNC\LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652 2-Deburr 3.0 QC2INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 Comment: SECOND CHEC 06/09/ 20 200 **W** 5.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:\_\_\_\_\_ 5+59 INSPREGRO FOR TRANSIT DAMOGRE

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Page 1

Form: rprocess

W/O:			V	ORK ORDER CHANGE	S				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
Part No		PAR #:	Fault Cat	tegory:				Date: <u></u>	
NCR:		1	WORK ORI	DER NON-CONFORMAN					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	B Sign Date	Sect	cation tion C	Approval Chief Eng	Approval QC Inspector
								:	

NOTE: Date & initial all entries

Date: User: Friday, 9/1/2006 12:16:56 PM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28402

Part Number: D2652

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



D06/09/21 4 Nov 9-21

Dart Ae	rospace Li	td							
W/O:		1,4,4	W	ORK ORDER CH	ANGES			<u>!</u>	
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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								1	
Part No	:	PAR #:	Fault Cate	gory:	NCF	R: Yes i	No DQA:	Date: _	
						QA: N/	C Closed:	Date: _	
NCR:		,	WORK ORD	ER NON-CONFO	RMANCE	(NCR	)		
		Description of NC		Corrective Action Section B			Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descrip Chief Eng	otion	Sign & Date	Section C	Chief Eng	QC Inspector

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC		Corrective Action Section B			Ammunual	A1	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	28402
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

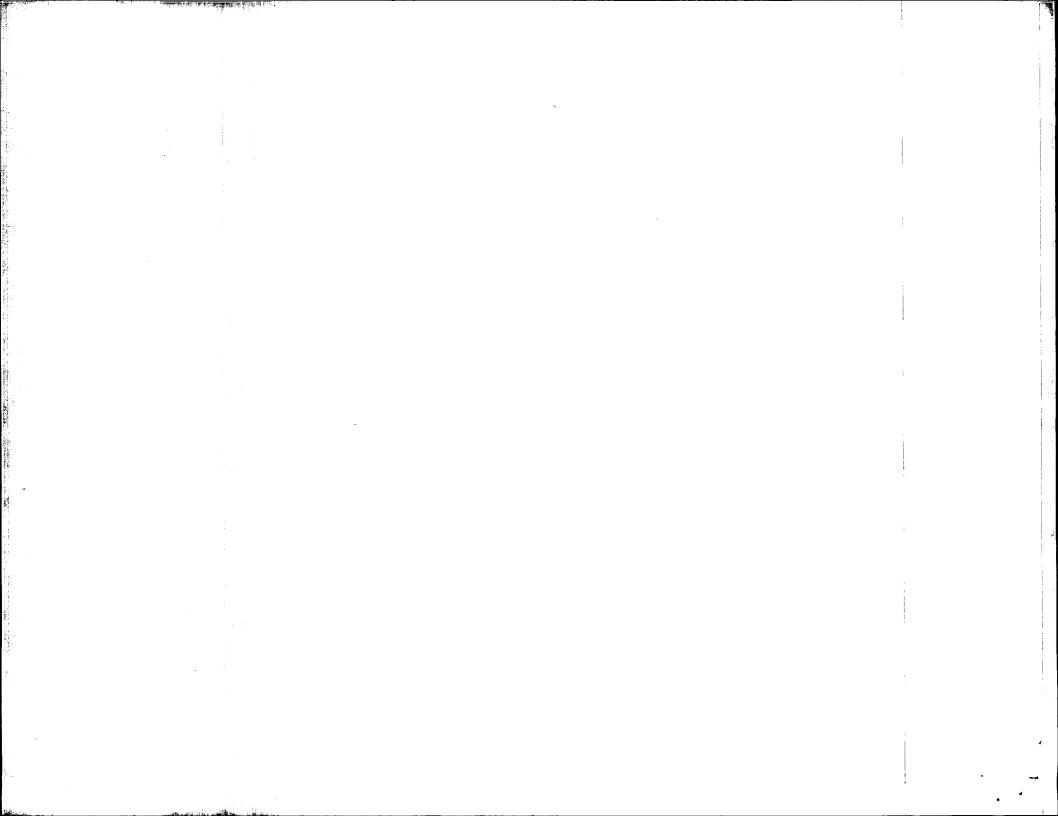
## FIRST ARTICLE INSPECTION CHECKLIST

XF	irst Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	02607				
0.060	+/-0.005	0.062	1			
Ø0.305	-0.002/+0.000	0.304				
Ø0.191	+0.005/-0.000	0,193				
Ø0.500	+/-0.010	0.498				
0.030 x 20°	+/-0.010	0.030×20°				
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Measured by:	Audited by	: 3.6	Prototype Approval:	N/A
Date: هد من م	Date	: 06/09/170	Date:	

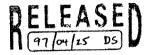
Rev	Date	Change	•	Revised by	Approved
Α	03.12.12	New Issue		KJ/RF	·

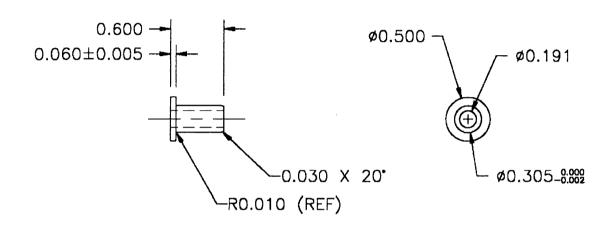






DESIGN	DRAWN BY	DART AEROSPACE USA FAIRCHILD INTERNATIONAL AIRPORT,	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	101BY	D2652	SHEET 1 OF 1
DATE		TITLE	SCALE
97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTE BERING

SHOP COPY ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT

WITHOUT NOTICE.

WORK ORDER NO. 2840



## **CERTIFICATE OF CONFORMITY**

SOLD TO:

SHIPPED TO:

Dart Aerospace Ltd. 1270 Aberdeen Street

Hawkesbury, Ont.

K6A 1K7

same

QUANTITY	PART NUMBER	PART NAME	MATERIAL BATCH NUMBER	P.O. NUMBER
518	D2570	Bushing	M303R0750 M102085	Linda
200	D2652	Bushing	M303R0500 M102085 B27558	
200	D2652	Bushing	M303R0500 M102085 B28402	

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi (Regula) Walz

BG 06.09.21

Vankleek Hill, September 20, 2006